

GE INDUSTRIAL MOTORS



GEWOLONG www.gemotorswolong.com

# 2 Small Machines Make A Big Impact



Electric motors make an average **70%** of total power cost\*

# Challenges

- Multiple suppliers, designs and specifications tying up resources.
- Frequent unplanned maintenance disrupting operations requiring replacement motors onsite.
- · Older low efficient motors eating profits.

# \$**87**k/hr

Average cost of unplanned downtime for a typical industrial processing plant\*\*

#### **Our Solutions**

- Frame agreements increase supply and specification efficiency freeing up resources.
- Less unplanned maintenance and downtime with more robust motor designs.
- +1% energy efficiency gains translate to less than a two year payback.



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Higher Efficiency and Less Downtime

# Meeting Heavy Industrial Application Requirements

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GE offers low voltage motors for most upstream, midstream and downstream applications. From a deep offshore production facility, to a Gas to Liquid (GTL) facility in Saudi Arabia or the extreme cold environments of the Canadian Oil Sand fields, our durable and efficient motors provide a reliable lifeline to critical production equipment. Strict adherence to industry and application specifications also help ensure less downtime.

	Application	Туре	Requirements
	Blowers	Cooling Ventilation	Starting restriction ASD applied IEEE-841, API 541, 546, 547
	Heat Exchangers	Air Cooling	Belt load specifications IEEE-841, API 661
	Pumps	Booster Liquid Cooling Jockey Pipeline Seawater Lift Water Injection Transfer	Starting restrictions ASD applied Vertical thrust loads Low inrush IEEE-841, API 541, 546, 547
	Compressors	Centrifugal Axial Pipeline Reciprocating	Starting restrictions/ASD applied/Low inrush/Special shaft and load designs/Torque pulsation/High rotor inertia/ API 541, 546, 547, 618

#### Consider Lifecycle Operating Costs First

The initial cost of an electric motor makes up 5% or less of the total cost of operation. So all aspects of the motor operation should be considered when purchasing motors.

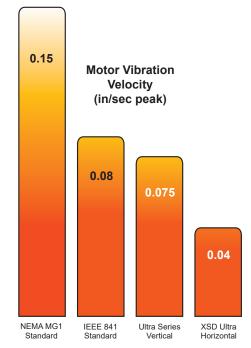
# Air-Cooling Technology

**Innovative Patented** 

GE engineers found a better way to air cool bearings in larger frame vertical TEFC motors. The design improvements result in an amazing ~30OC temperature reduction helping to dramatically extend bearing and winding life.

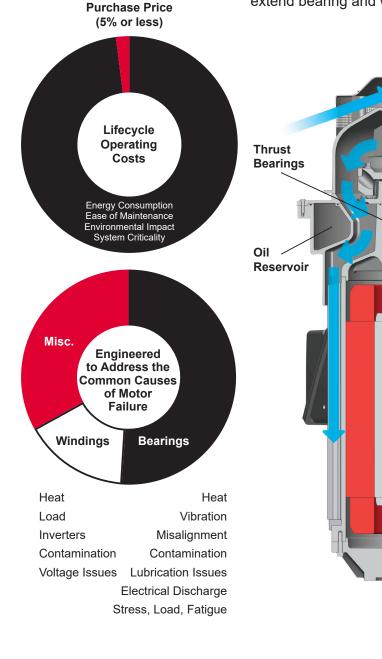
#### Low Vibration Means Long Life

Vibration is bad for motors and driven equipment. Motor bearings, in particular, begin to wear faster with high vibration levels. Beyond focusing on proper alignment, base, and voltage, users should also pay more attention to the design of the motor itself. In most cases, manufacturers are content to simply stay within the NEMA or IEEE standards because many engineers, of course, specify these limits.



#### It is well documented that motors designed with low vibration have longer bearing life.

Since bearing wear is one of the leading causes of motor failure, reducing its chances reduces your unplanned downtime. Our application engineers have been told by many users that their driven equipment tends to run smoother with low vibration motors. All of this leads to lower maintenance costs on the entire drive system.





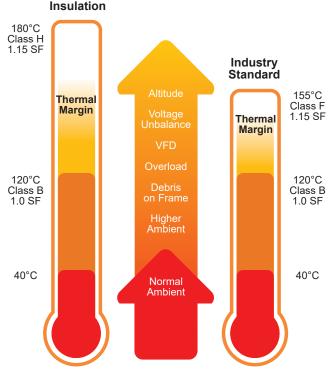
# Durable and Reliable Technology

# GEGARD<sup>™</sup> Insulation offers added protection in severe applications.

Our Class H GEGARD insulation system is designed to excel in variable frequency drive applications where lesser designs often short circuit and cause overcurrent trips.

GEGARD







### **Guarding Against Bearing Failure**

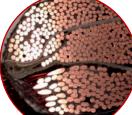
The harmonics from the drives induce a voltage on the shaft. This voltage will discharge through the bearings if the voltage is not grounded. Insulating one bearing prevents a ground loop from developing.

We include bearing insulation for higher rating and Aegis shaft grounding rings are optional on all ratings.



Rigid and recessed severatury shaft slinger provides bearing system protection.







### Rotational Varnish Application

Motor coils are rotationally varnished with a "Trickle Treat" process while an electric current is passed through the windings to ensure a penetrating, thorough and even coating. This proven process fills air gaps that could cause corona inception damage during operation.

## Wire Bonding

Resin penetrates deep into tightly packed coil wire creating a strong bond that guards against end-turn vibration.

## **Moisture Protection**

Contaminants can't penetrate carefully and tightly packed stator coils bonded by deep resin penetration into the slots.

# 6 Product Portfolio

### Severe Duty NEMA IE3



**NEMA Premium Efficient** 

This versatile and robust design is ideal for a wide range of challenging industrial applications and environments.

#### MODELS

- XSD Ultra
- XSD Ultra 841

#### **Technical Capabilities**

0.75-300 HP, 900-3600 RPM 230/460, 460, 575V / 60 Hz Alternate 50 Hz data on nameplate Frame sizes: 143T-449T NEMA, UL, CSA, IEEE 45, 841, 112B, and GM 7E-TA Division 2 applications C-Face and high-torque Design "C" models available VFD ready with GEGARD Class H (XSD Ultra) insulation

Five Year Warranty

## Severe Duty IEC IE3



#### **Rugged and Reliable**

Based on the X\$D Ultra mechanical and electrical design for the global market. Ideal for extreme environments.

#### MODEL

XSD Ultra 841 IEC

#### **Technical Capabilities**

0.55-220 kW, 750-3000 / 900-3600 RPM 200, 400, 400/690, 690V / 50 Hz 230/460, 460, 575, 690V / 60 Hz TEFC (IP55) Frame size: 90S-280H IEC, IEEE 841, IEEE 45, ATEX, and IEC Exn Zone II, ABS VFD ready with GEGARD Class H insulation Five Year Warranty

### Energy Saver XP NEMA



# Protects Systems in Hazardous Zones

This enclosure has been specially designed to contain any sparking for hazardous environments where volatile gases may be present.

#### MODEL

- Energy Saver XP
- · Energy Saver

#### **Technical Capabilities**

1-300 HP, 900-3600 RPM 230/460, 460, 575V / 60 Hz Alternate 50 Hz data on nameplate TEFC (IP55) and (ODP) Frame sizes: 143T-449T NEMA, UL, CSA, IEEE 112B Division 1, Class I - Groups C, D Class II - Groups F, G Class F (ES) insulation Five Year Warranty



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**Proven Technology** 

# Heat Exchange NEMA IE3



Stable, Reliable, Efficient

Specially rated and ideally suited for harsh outdoor heat exchange applications.

MODELS

XSD Ultra 661

#### **Technical Capabilities**

0.75-300 HP, 900-3600 RPM 460, 575V / 60 Hz TEFC (IP55) Frame sizes: 184T-449 NEMA, UL, CSA, API 661, IEEE 841, 45, 112B and GM 7E-TA CE, ATEX Zone 2 Division 2 application VFD ready with GEGARD Class H insulation Five Year Warranty

### Vertical Pump NEMA IE3



#### **Inverter-Duty and Efficient**

Combines extra severe duty engineering with advanced thrust and cooling technologies.

#### MODELS

- Ultra Series Vertical
- Large Custom Vertical
- Vertical Fire Pump
- ULTRASNOW-V Pump

#### **Technical Capabilities**

3-1000HP, 600-3600 RPM 460, 575, 2300/4160 V 60Hz or 50Hz WPI and TEFC Enclosures Hollow and Solid Shaft Normal, High, and Extra High Thrusts Frame Size: 182-5013 API 610 12th Edition P-Base mountings VFD ready with GEGARD Class H insulation Three Year Warranty

# Medium Voltage NEMA



#### Severe Duty, Long Lasting

Designed to operate in extreme Petrochemical, Power Generation, Mining and general process environments and applications.

#### MODEL

- Quantum LMV
- Quantum V
- Quantum 580

#### **Technical Capabilities**

100-1750 HP 900-3600 RPM / 60 Hz 900-3000 RPM / 50 Hz 460, 575, 2300/4000, 6600V TEFC Available in IEEE 841 config. Frame sizes: 440-7000 NEMA, CSA, UL, IEEE 112B, AEx nA API 547 and 541, Division 2, Zone 2 Class F insulation Three Year or Five Year Warranties (IEEE 841)



